

# EA2532YA12-40.000M TR

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## REGULATORY COMPLIANCE (Data Sheet downloaded on Nov 7, 2016)


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## ITEM DESCRIPTION

Quartz Crystal Resonator 2.5mm x 3.2mm x 0.8mm 4 Pad Ceramic Surface Mount (SMD) 40.000MHz  $\pm 10$ ppm at 25°C,  $\pm 10$ ppm over -40°C to +85°C 12pF Parallel Resonant

## ELECTRICAL SPECIFICATIONS

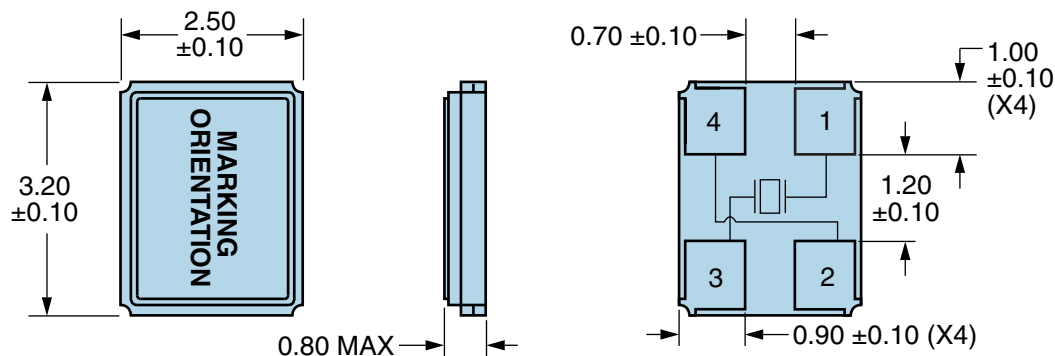
|                               |                                                        |
|-------------------------------|--------------------------------------------------------|
| Nominal Frequency             | 40.000MHz                                              |
| Frequency Tolerance/Stability | $\pm 10$ ppm at 25°C, $\pm 10$ ppm over -40°C to +85°C |
| Aging at 25°C                 | $\pm 3$ ppm/Year Maximum                               |
| Load Capacitance              | 12pF Parallel Resonant                                 |
| Shunt Capacitance (C0)        | 5pF Maximum                                            |
| Equivalent Series Resistance  | 50 Ohms Maximum                                        |
| Mode of Operation             | AT-Cut Fundamental                                     |
| Drive Level                   | 100 $\mu$ Watts Maximum                                |
| Crystal Cut                   | AT-Cut                                                 |
| Spurious Response             | -3dB Minimum (Measured from Fo to Fo +5000ppm)         |
| Storage Temperature Range     | -40°C to +150°C                                        |
| Insulation Resistance         | 500 Megaohms Minimum (Measured at 100Vdc)              |

## ENVIRONMENTAL & MECHANICAL SPECIFICATIONS

|                              |                                               |
|------------------------------|-----------------------------------------------|
| ESD Susceptibility           | MIL-STD-883, Method 3015, Class 1, HBM: 1500V |
| Fine Leak Test               | MIL-STD-883, Method 1014, Condition A         |
| Flammability                 | UL94-V0                                       |
| Gross Leak Test              | MIL-STD-883, Method 1014, Condition C         |
| Mechanical Shock             | MIL-STD-883, Method 2002, Condition B         |
| Moisture Resistance          | MIL-STD-883, Method 1004                      |
| Moisture Sensitivity         | J-STD-020, MSL 1                              |
| Resistance to Soldering Heat | MIL-STD-202, Method 210, Condition K          |
| Resistance to Solvents       | MIL-STD-202, Method 215                       |
| Solderability                | MIL-STD-883, Method 2003                      |
| Temperature Cycling          | MIL-STD-883, Method 1010, Condition B         |
| Vibration                    | MIL-STD-883, Method 2007, Condition A         |

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## MECHANICAL DIMENSIONS (all dimensions in millimeters)



| PIN | CONNECTION   |
|-----|--------------|
| 1   | Crystal      |
| 2   | Cover/Ground |
| 3   | Crystal      |
| 4   | Cover/Ground |

| LINE | MARKING                                                 |
|------|---------------------------------------------------------|
| 1    | <b>E40.0</b><br>E=Ecliptek Designator                   |
| 2    | <b>XXXXX</b><br>XXXXX=Ecliptek Manufacturing Identifier |

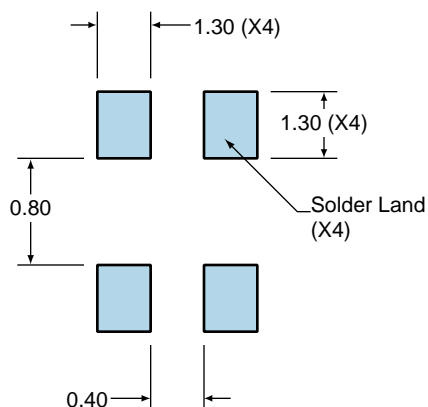
**Note:** Chamfer not shown.

**Seam Sealed**

**Terminal Plating Thickness:** Gold (0.3 to 1.0µm) over Nickel (1.27 to 8.89µm).

## Suggested Solder Pad Layout

All Dimensions in Millimeters



All Tolerances are ±0.1

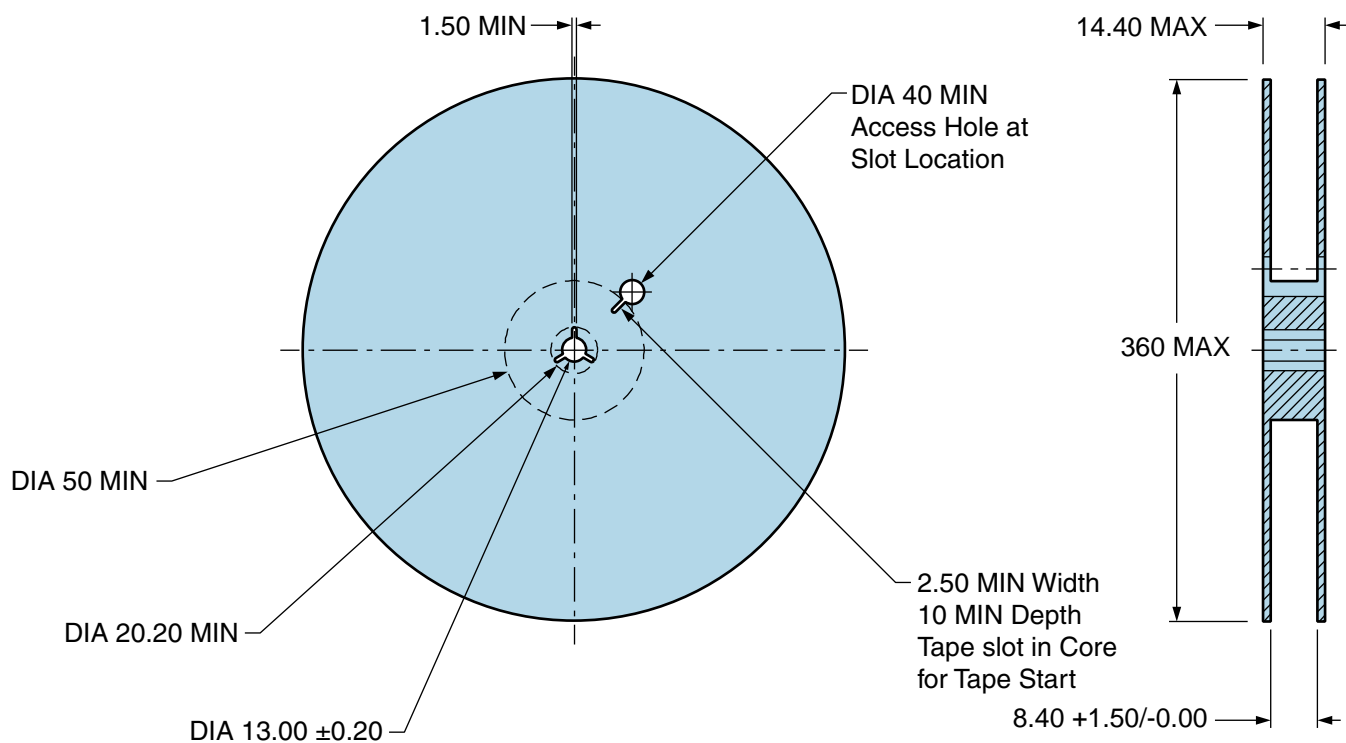
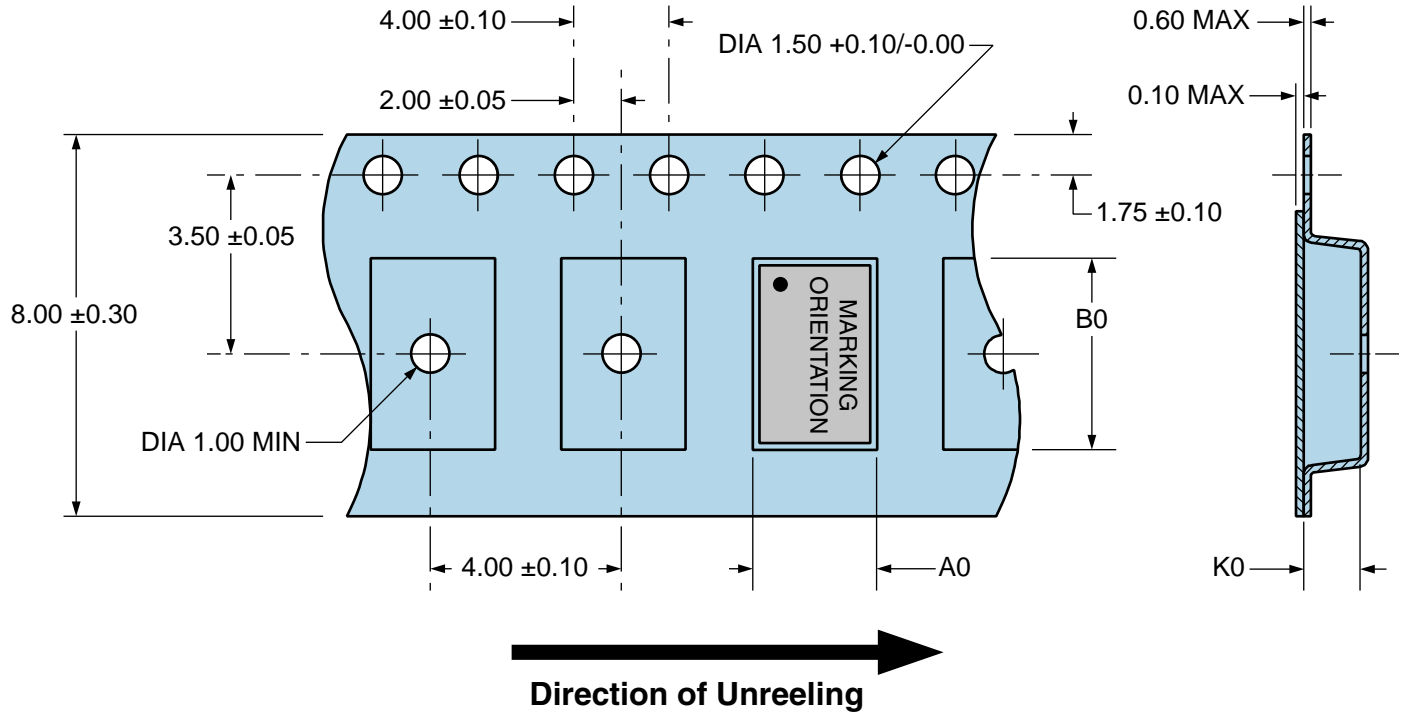
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## Tape & Reel Dimensions

Quantity Per Reel: 1,000 units

All Dimensions in Millimeters

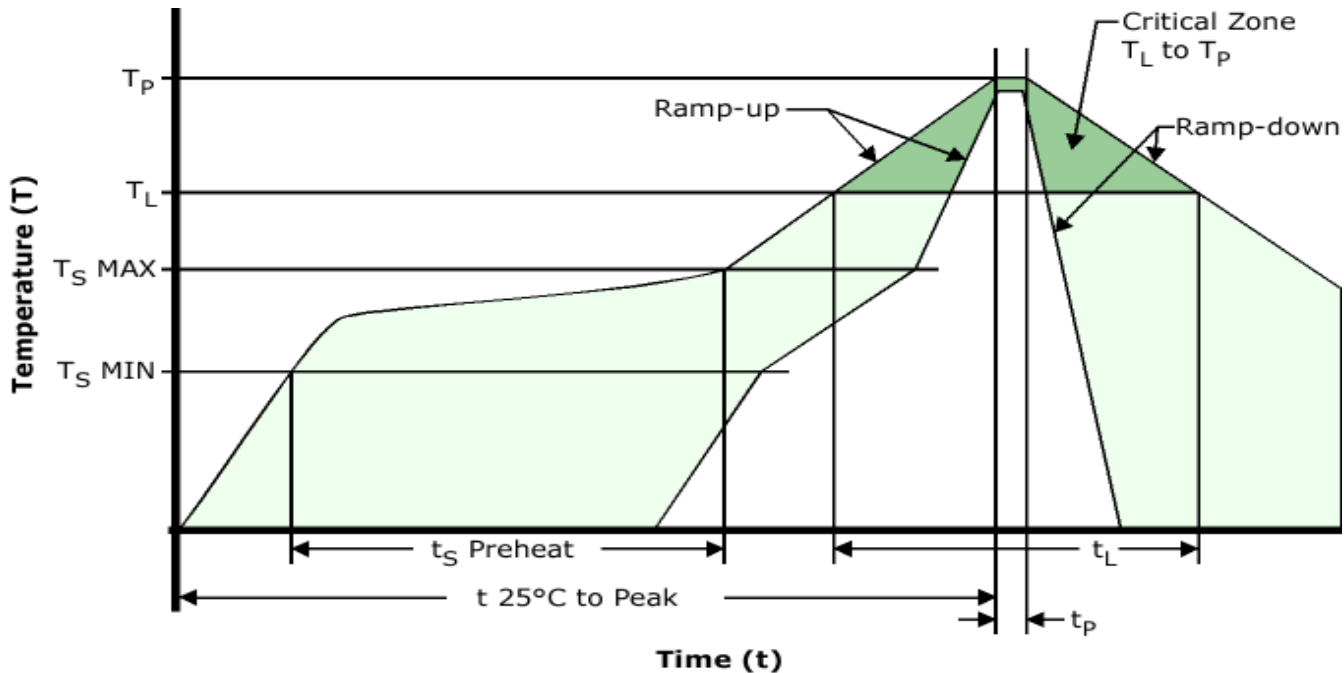
Compliant to EIA-481



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## Recommended Solder Reflow Methods



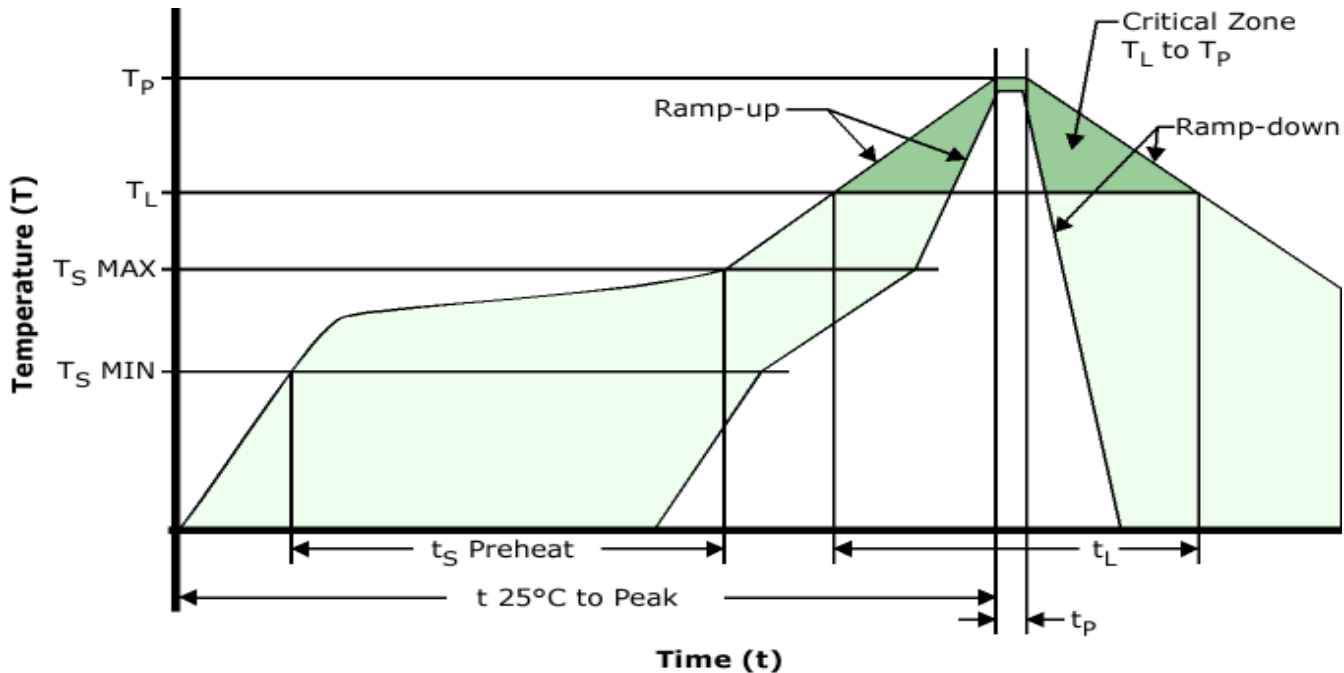
## High Temperature Infrared/Convection

|                                                            |                                                   |
|------------------------------------------------------------|---------------------------------------------------|
| $T_S$ MAX to $T_L$ (Ramp-up Rate)                          | 3°C/Second Maximum                                |
| <b>Preheat</b>                                             |                                                   |
| - Temperature Minimum ( $T_S$ MIN)                         | 150°C                                             |
| - Temperature Typical ( $T_S$ TYP)                         | 175°C                                             |
| - Temperature Maximum ( $T_S$ MAX)                         | 200°C                                             |
| - Time ( $t_s$ MIN)                                        | 60 - 180 Seconds                                  |
| <b>Ramp-up Rate (<math>T_L</math> to <math>T_P</math>)</b> | 3°C/Second Maximum                                |
| <b>Time Maintained Above:</b>                              |                                                   |
| - Temperature ( $T_L$ )                                    | 217°C                                             |
| - Time ( $t_L$ )                                           | 60 - 150 Seconds                                  |
| <b>Peak Temperature (<math>T_P</math>)</b>                 | 260°C Maximum for 10 Seconds Maximum              |
| <b>Target Peak Temperature (<math>T_P</math> Target)</b>   | 250°C +0/-5°C                                     |
| <b>Time within 5°C of actual peak (<math>t_p</math>)</b>   | 20 - 40 Seconds                                   |
| <b>Ramp-down Rate</b>                                      | 6°C/Second Maximum                                |
| <b>Time 25°C to Peak Temperature (t)</b>                   | 8 Minutes Maximum                                 |
| <b>Moisture Sensitivity Level</b>                          | Level 1                                           |
| <b>Additional Notes</b>                                    | Temperatures shown are applied to body of device. |

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## Recommended Solder Reflow Methods



### Low Temperature Infrared/Convection 245°C

|                             |                    |
|-----------------------------|--------------------|
| Ts MAX to TL (Ramp-up Rate) | 5°C/Second Maximum |
|-----------------------------|--------------------|

#### Preheat

|                                |                 |
|--------------------------------|-----------------|
| - Temperature Minimum (Ts MIN) | N/A             |
| - Temperature Typical (Ts TYP) | 150°C           |
| - Temperature Maximum (Ts MAX) | N/A             |
| - Time (ts MIN)                | 30 - 60 Seconds |

|                         |                    |
|-------------------------|--------------------|
| Ramp-up Rate (TL to TP) | 5°C/Second Maximum |
|-------------------------|--------------------|

#### Time Maintained Above:

|                    |                     |
|--------------------|---------------------|
| - Temperature (TL) | 150°C               |
| - Time (tL)        | 200 Seconds Maximum |

|                       |               |
|-----------------------|---------------|
| Peak Temperature (TP) | 245°C Maximum |
|-----------------------|---------------|

|                                     |                                              |
|-------------------------------------|----------------------------------------------|
| Target Peak Temperature (TP Target) | 245°C Maximum 2 Times / 230°C Maximum 1 Time |
|-------------------------------------|----------------------------------------------|

|                                     |                                                        |
|-------------------------------------|--------------------------------------------------------|
| Time within 5°C of actual peak (tp) | 10 Seconds Maximum 2 Times / 80 Seconds Maximum 1 Time |
|-------------------------------------|--------------------------------------------------------|

|                |                    |
|----------------|--------------------|
| Ramp-down Rate | 5°C/Second Maximum |
|----------------|--------------------|

|                                   |     |
|-----------------------------------|-----|
| Time 25°C to Peak Temperature (t) | N/A |
|-----------------------------------|-----|

|                            |         |
|----------------------------|---------|
| Moisture Sensitivity Level | Level 1 |
|----------------------------|---------|

|                  |                                                   |
|------------------|---------------------------------------------------|
| Additional Notes | Temperatures shown are applied to body of device. |
|------------------|---------------------------------------------------|

### Low Temperature Manual Soldering

185°C Maximum for 10 Seconds Maximum, 2 times Maximum. (Temperatures shown are applied to body of device.)

### High Temperature Manual Soldering

260°C Maximum for 5 Seconds Maximum, 2 times Maximum. (Temperatures shown are applied to body of device.)